# TRAY DRYERS



SAVE ENERGY SAVE MONEY



#### TECHNICAL SPECIFICATIONS:

DETAILS	AHD - 48	AHD - 96	AHD - 192
CAPACITY	50 TRAYS	100 TRAYS	200 TRAYS
NOS. OF FANS	ONE	TWO	FOUR
NOS. OF MOTOR / HP	ONE / 1	TWO / 1	FOUR / 1
HEATING LOAD (KW) 100°C / 150°C	6/9	12 / 18	24 / 36
NOS. OF DOORS	ONE	TWO	TWO
NOS. OF RACK AND PLACEMENT OF RACK IN DRYER	ONE	тwо	FOUR
OVER ALL L	1930	3950	3950
DIMENSIONS W	1100	1100	1950
MM (APPROX.) H	2100	2100	2100
SIZE OF TRAY	-	32" x 16" x 11/4"	į
POWER SUPPLY	→ AC, 3 PHASE, 415 V, 50 Hz, 4 WIRE + = →		
AHD : AIR HEATER DRYER		ATD : THERMIC FLUID HEATER DRYER	
AED : ELECTRIC HEATER DRYER		ASD : STEAM HEATER DRYER	

#### GENERAL CONSTRUCTION:

#### CABINET :

The cabinet of the Dryer is made from MS angle frame of double wall construction. The structure is made out of  $65 \times 65 \times 6$  mm thick MS angle. Inside lining in SS 316 / SS 304 or Aluminium sheet or FRP is available at an option according to client's choice. Explosion safety door is available for special application Dryers.

### HEATING :

Acto Therm® Indirect Fired Hot Air Generators have been proved most economical and cost effective with faster drying and increased production with our Dryers. Our Three pass Hot Air Generators are fitted with our Fully Automatic Oil/Gas Burners. Llquid fuel can be LDO / HSD or Furnace Oil. Electrically Heated models are provided with bank of specially designed MS/SS Tube, MS Strip Heater with fins. Steam Heated or Thermic Fluid Heated models are fitted with High Efficiency Fine Tube type Heat Exchangers.

### AIR CIRCULATION :

High Efficiency Axial Flow Fans mounted at most appropriate places in the Dryer plays an important part in faster drying and provides uniform air circulation within the Dryer. Axial Flow Fans are mounted externally on Ball Bearing pedestals and each Fan is driven by independent 1 HP TEFC motor. Air Inlet and Exhaust outlet dampers are provided on the top roof of the Dryer.

## INSULATION:

The cavity formed in between double wall is heavily insulated with Ceramic Fibers / Glass Wool on all the sides to prevent heat losses from the Dryer.

# CONTROL PANEL :

Pre-wired control panel consists of Digital Temperature Indicator / Controller, Contactors, Over Current Relays, Fuses, Indicating Lamps, Push Buttons, Main Isolator Switch etc.

INDUSTRIAL DRYING IS AN ART, PLEASE CONSULT US FOR YOUR SPECIFIC DRYING PROBLEMS. WE ARE ALWAYS WILLING TO HELP.



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